

TECHNICAL DATASHEET

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Description : **UV PU INSULATION COAT**

Product Number : **471-240-0000**

Description : Colourless waterborne UV-curable insulation coat with good transfer efficiency suitable for roller application. This product promotes excellent adhesion on wood substrates as well as barrier effect avoiding the penetration of reactive diluents from UV sealers into wood. It can be used as stain base tinted with TEKNOS TREFFERT pigment paste series.

Characteristics

Viscosity : 15 sec. in DIN 6mm at 25°C
Density : 1.04 ± 0.2 kg/l
Solid Content : 30 - 34%
VOC : Max 3%
Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.
Hardener : Not applicable
Thinner : Not required
Viscosity : As delivered
Film Weight : Apply 15 - 20 g/m².
Mode : Apply in roller machine with a shore hardness of offset rollers of 40-50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).
Curing : Semi-cure: 60 - 70 mJ/cm².
Surface cure: 190 - 200 mJ/cm².
Drying : 30s at 60°C - 80°C circulatory air or 20s ventilated air followed by IR exposure. UV-curing should follow together with the subsequent UV-filler/sealer.

Substrate : This product is specially formulated to promote adhesion to wood

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substrate and to TEKNOS TREFFERT COATINGS 661- UV-curable sealers. Please consult our technical staff prior to other applications.

Storage

Shelf Life : 6 months
Conditions : Protect from sunlight and frost.
To be stored at 5 - 35°C.

Delivery

Packaging : Available in 20 kg pails.
Delivery Time : Please allow 6 working days of production and transportation.
Quantity : Minimum quantity is 20 kg.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.