

## HARTÖL 6448

### Description

Product Description	Fast drying high solid oil, made from organic raw materials for use in industrial applications as surface treatment for parquet flooring.
Colors	Clear, low-viscosity
Gloss Level	15

### Technical Data

Technical Data	Product	
Material Safety Data Sheet	643480	
Density (20°C)	0.925	g/cm <sup>3</sup>
Solids Content	93	± 1 w/w-%
Organic Solvent Content	7	± 1 w/w-%
VOC Content (EU)	65	g/L
Shelf Life at 20°C in Unopened Original Containers	max. 15 Months	

### Safety Data

Refer to the following safety data sheets as well as the instructions on the label	
Product	643480 - HARTÖL 6448-15


### Application advice

#### Substrate: Parquet - Machine Application





Product	Data Sheet	Applied Quantity / Layer Thickness
Base Coat:	HARTÖL 64348 MATT	643480
	Smooth roller application Spread with a suitable brush or pad. (for „brushed“ effect finishes a porous soft rubber roller can be used)	2x 9-12 g/m <sup>2</sup>

For further application proposals please ask our representative.


### Preparation

	Substrate	Every substrate must be well-cleaned, dry and free from grease and oil.
	Solid wood and parquet	Sand with grit 180-220

## Processing

	Preventative Measures	We recommend wearing personal protective clothing, even in cases where no local regulations are in force.
	Stir	Stir product well before use.
	Dilution	The material is supplied ready for use
	Maintenance Instructions	Finished surfaces can be refreshed using commonly available care products (creams and oils) We recommend the use of our PFLEGESPRAYÖL 1413.

## Drying Time

	Remarks	Drying air circulation 40-50° C; Can be then stacked /packed immediately; Band speed depends on the equipment. Consider a drying/settling time of 3-4 minutes before stacking/packing. UV lamps can be used to support the drying to give additional heat.
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## Important Remarks

Storage Conditions	Store product tightly closed between +5 and +30° C.
Coating Removal	Sanding
Equipment Cleaning	Immediately after use with nitrocellulose thinners, ACETON V800 or TERPENTINERSATZ V4214.

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